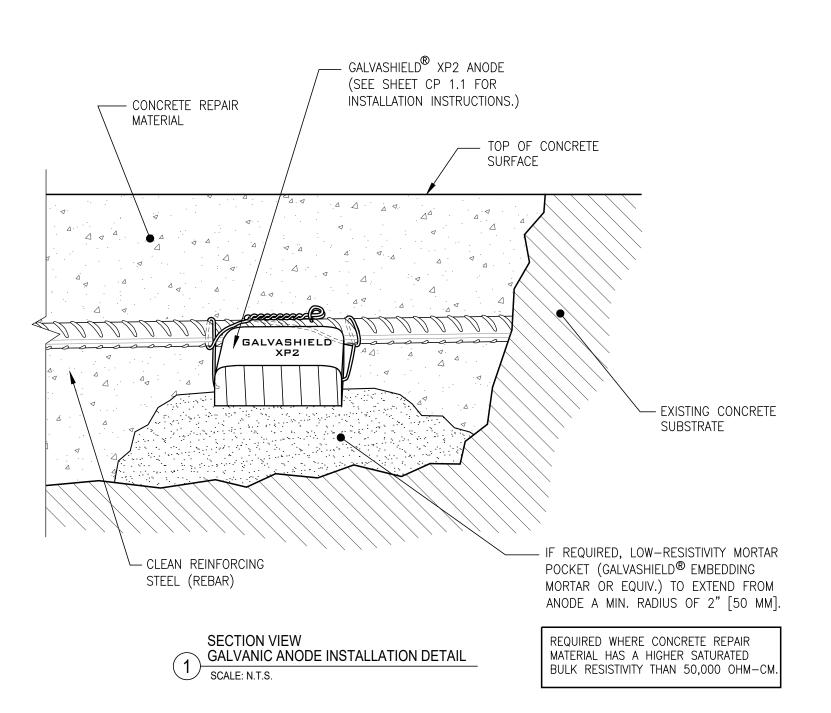
GALVASHIELD® XP2 ANODES GENERAL NOTES

- 1. REMOVE DAMAGED CONCRETE AND CLEAN STEEL AS PER STANDARD ICRI REPAIR METHODS.
- 2. ENSURE EXPOSED REINFORCING STEEL IS SECURELY FASTENED WITH TIE WIRE TO PROVIDE GOOD ELECTRICAL CONTINUITY.
- 3. ATTACH GALVASHIELD® XP2 ANODES TO CLEAN STEEL AT AN EVEN SPACING WITHIN THE REPAIR AREA. PLACE THE ANODE AS CLOSE AS POSSIBLE TO THE INTERFACE BETWEEN THE REPAIR AND THE PARENT CONCRETE (WITHIN 4 INCHES (100MM) WHILE STILL ALLOWING THE REPAIR MATERIAL TO ENCASE THE ANODE.
- 4. GALVASHIELD® XP2 ANODES ARE TO BE INSTALLED PER THE DESIGN DRAWINGS AND SPECIFICATIONS ALONG THE PERIMETER OF THE REPAIR AREA AFTER ALL CHLORIDE CONTAMINATED CONCRETE HAS BEEN REMOVED. ADDITIONALLY, IF ANY CHLORIDE CONTAMINATED CONCRETE REMAINS WITHIN OR BELOW THE REPAIR AREA AND IS IN CONTACT WITH ANY LAYER OF REINFORCING STEEL THEN IT MAY BE NECESSARY TO PLACE GALVASHIELD®XP2 ANODES IN A GRID PATTERN WITHIN THE INTERIOR OF THE REPAIR AREA.
- 5. TEST ELECTRICAL CONTINUITY OF THE REINFORCING STEEL BEFORE INSTALLATION AND REPAIR AS NECESSARY. TEST ELECTRICAL CONTINUITY OF ANODE CONNECTION TO REINFORCING STEEL AFTER INSTALLATION. A DC VOLTAGE MEASUREMENT OF ≤1mV CONFIRMS GOOD CONTINUITY.
- 6. POUR BACK REPAIR AREA WITH COMPATIBLE REPAIR MATERIAL AS PER PROJECT SPECIFICATIONS.



DRAWING REVISIONS

DATE BY DESCRIPTION

1 6/12/23 S.Y.

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GALVASHIELD ANODES CORROSION PROTECTION

3ALVASHIELD XP2 SINGLE WIRE CONNECTION GENERAL NOTES

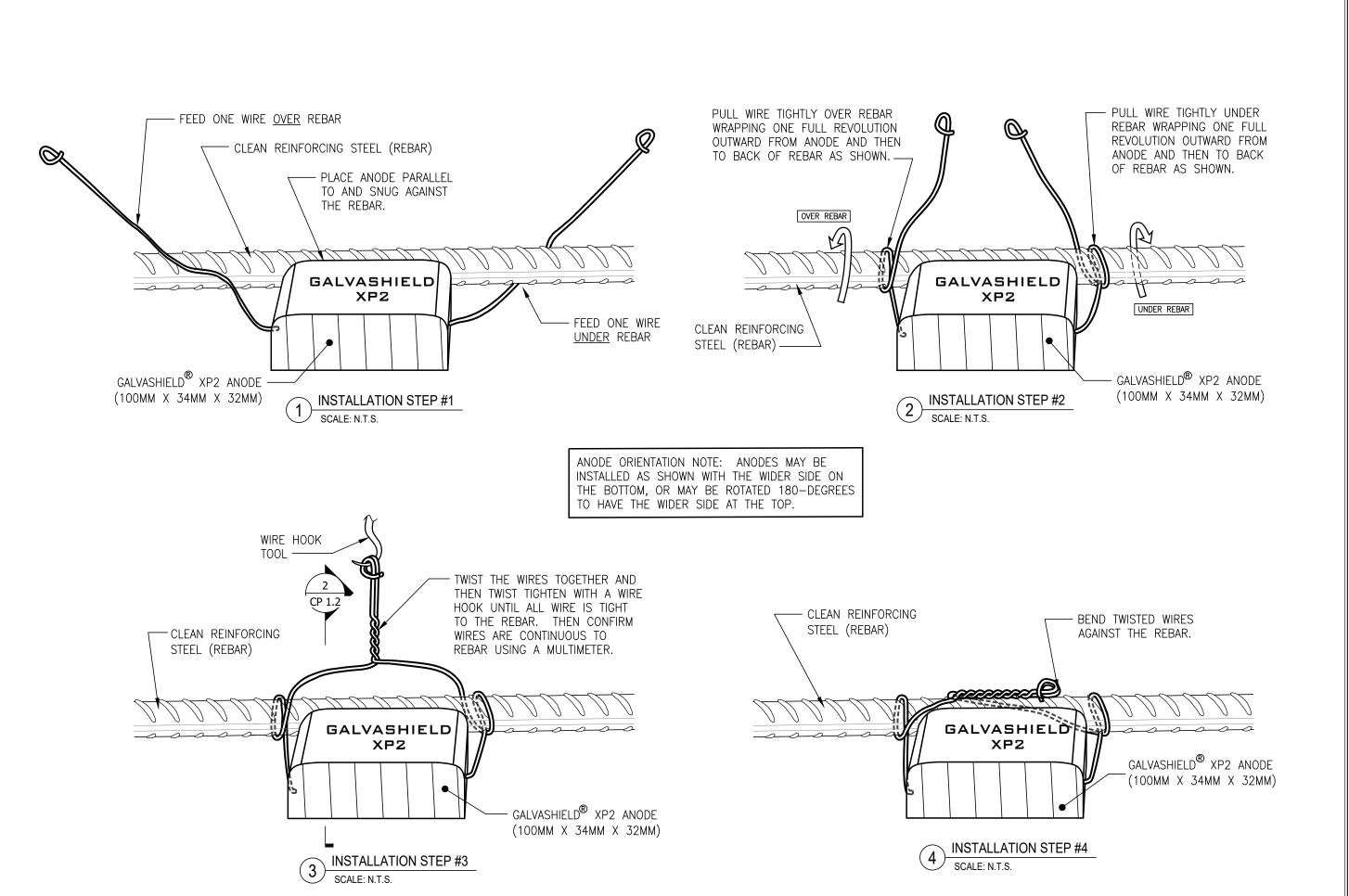
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GALVASHIELD XP2 SINGLE WIRE CONNECTION INSTALLATION NOTES

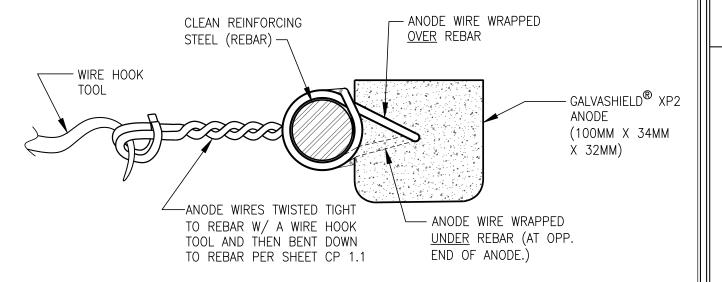
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ALTERNATE INSTALLATION AT REBAR INTERSECTION SCALE: N.T.S.

ANODE ORIENTATION NOTE: ANODES MAY BE INSTALLED AS SHOWN WITH THE WIDER SIDE ON TOP, OR MAY BE ROTATED 180-DEGREES TO HAVE THE WIDER SIDE AT THE BOTTOM.

SECTION AT ANODE SCALE: N.T.S.

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GALVASHIELD®ANODES CORROSION PROTECTION

GALVASHIELD XP2 SINGLE WIRE CONNECTION SECTIONS & DETAILS

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